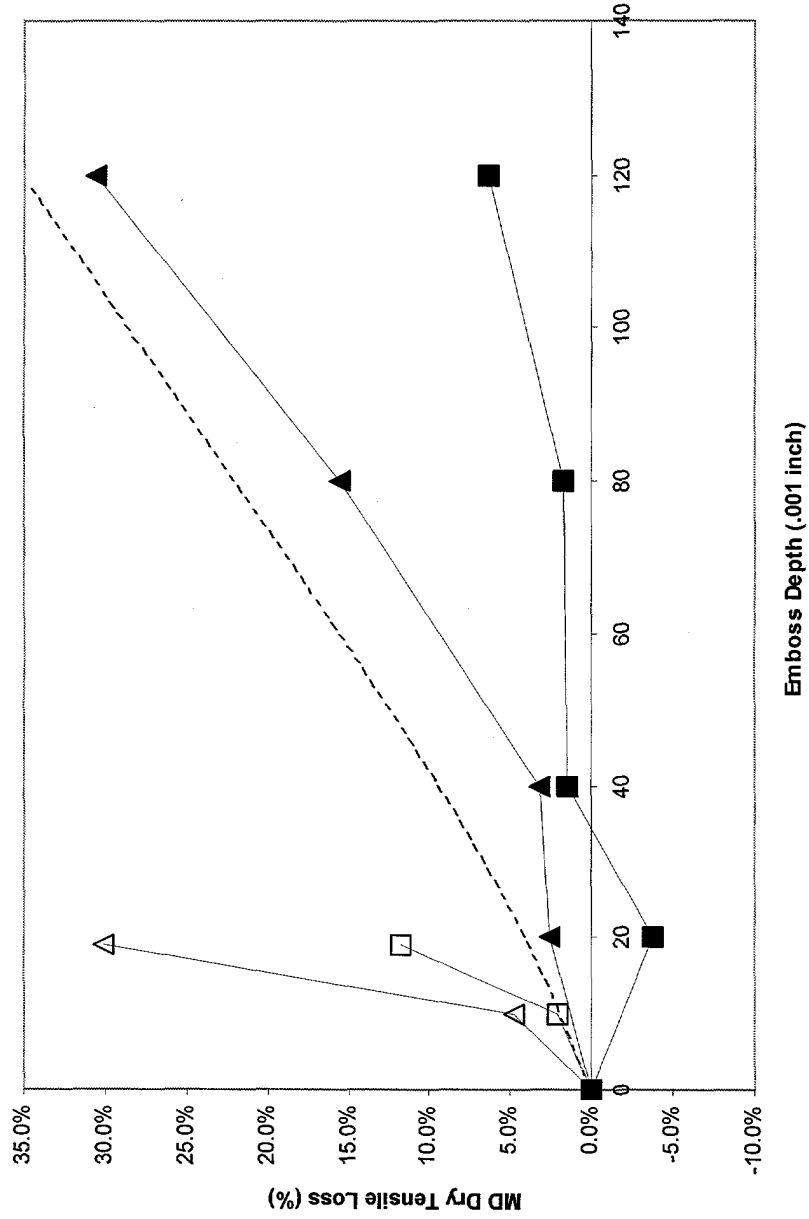




FIG. 18

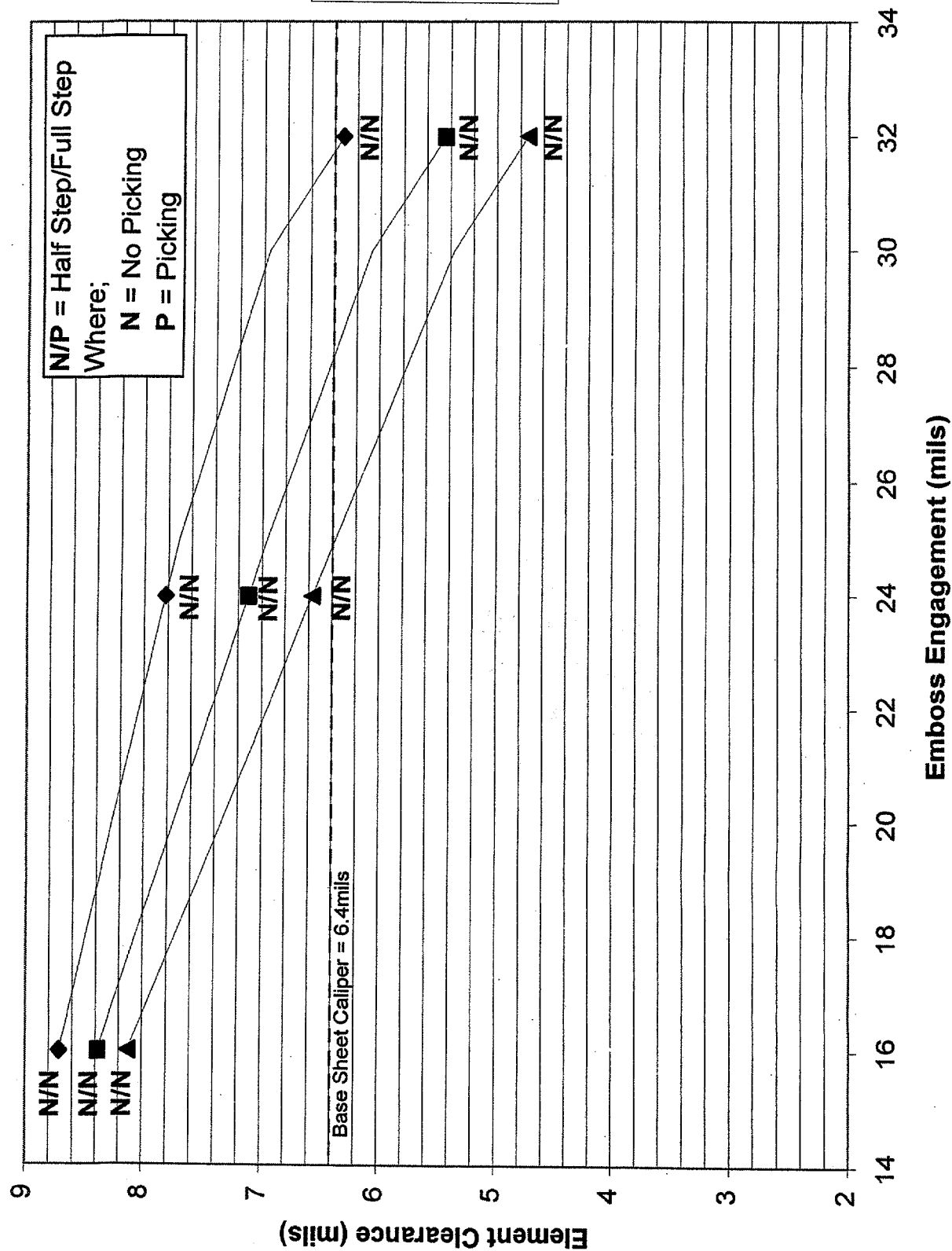
Reduction of Machine Direction Tensile Strength





# Fiber Picking With 45 mil Embossing Rolls--Beveled Ovals

## FIG. 19





# FIG. 20

Fiber Picking With 42.5 mil Embossing Rolls--Beveled Ovals

